



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4917-300
Job Sheet 185689



Part No: D4917-300

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		11/16/18	0.00	0.00	Purchasing		NOV 05 2018
110	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging2		NOV 05 2018
120	QC	12 pcs		11/16/18	0.00	0.00	QC6		61
130	Packaging	12 pcs		11/16/18	0.00	0.00	Packaging3-2		NOV 22 2018
140	QC21-SA	12 Ea		11/16/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - Issue P/O 241531 P&L Printing

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-11-05***

CC 112 OCT 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-300P	Placard, Max Load	12 pcs (1 ea)	100-Purchasing	512497

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-300P	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 12:24 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S124504



Part: D4917-300

Job No: 185689

Serial No/Batch: S124504

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/05/18

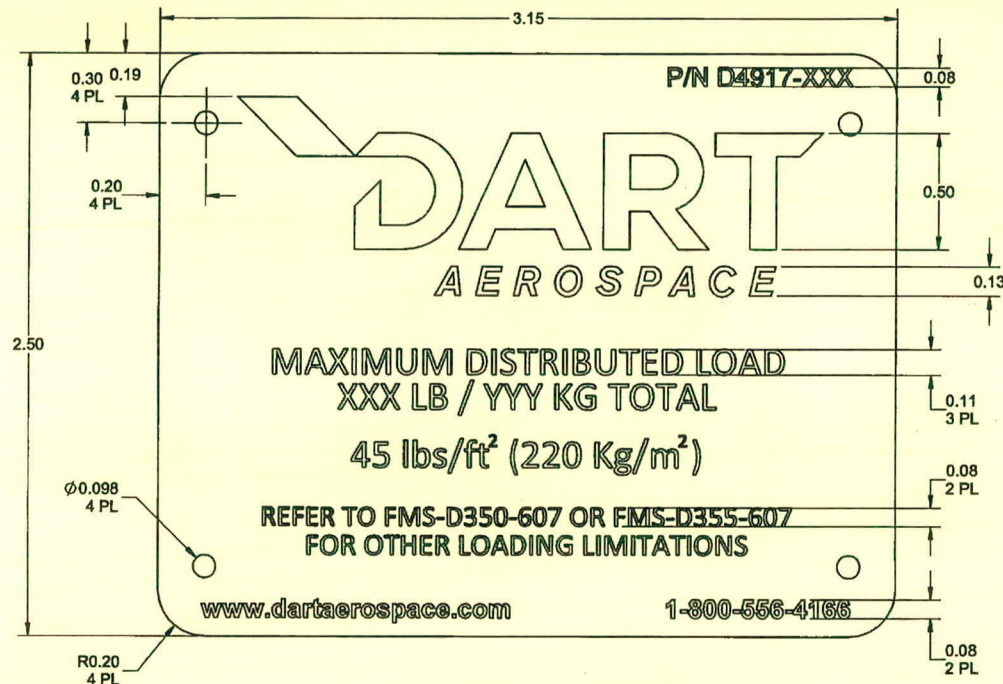
QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																								
Description Work Order Deviation				Disposition				Completed By																																																							
Root Cause				FAULT CATEGORY																																																											
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐	Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐	Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐	Pressure/Forced ☐	Bending ☐	Centre Not Concentric ☐	Cracks ☐	Crimp/Kink/Ripple/Wave ☐	Cuffs ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐	Temperature/Cure ☐	Set-up ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐	Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Misaligned/off center ☐	Positioned Wrong ☐	Outside Dimensions ☐	Over/Under tolerance ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐	Finish ☐	Misread ☐	Turning Sequence ☐
OTHER : _____																																																															



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185689
MLB
18-1031

8 D4917-XXX PLACARD, MAX LOAD B
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
EW17-580

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3MIAVERY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
A	NEW ISSUE	AJS	13.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. B
CHECKED	JMH	D4917	SHEET 1 OF 1
MFG. APPR.	DD	TITLE	SCALE
DE APPR.	WM	PLACARD, MAX LOAD	NTS
DATE	17.02.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041531**

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO041531
PO Date: 10/31/18
Due Date:
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
OCT 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185689	D4917-300P			Placard, Max Load : Various STC's As Per Dwg D4917 Rev. B	Firmed	-		12 pcs	0 pcs	12 pcs	\$12.00/pcs 61 9-89	\$144.00
2	185694	D4917-320P			Placard, Max Load : Various STC's As Per Dwg D4917 Rev. B	Firmed	-		12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00
Grand Total:													\$288.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/31/18 1:11 PM dart.tsimiklis.chrisoula



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE Nov 2, 2018

P.O NUMBER PO41531 ✓

ITEM DESCRIPTION	QUANTITY	DAS 61 9-89	COMMENTS
D4917-300P ✓ Placard, Max Load	12 ✓		AS PER DWG D4917 Rev. B
D4917-320P ✓ Placard, Max Load	12 ✓		AS PER DWG D4917 Rev. B



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 41531 ✓

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-300P ✓	D4917 Rev. B	12 ✓
2	D4917-320P ✓	D4917 Rev. B	12 ✓

DAS
61
9-89

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.

(signature)

Peter Watson

Nov 2, 2018

(date)

